

2016



# WISCONSIN BUSINESS FRIEND *of the* ENVIRONMENT

## *Awards*

For the 27th year in a row, the WMC Foundation is recognizing nine companies with the Wisconsin Business Friend of the Environment Award. This year's winners have been chosen for programs that demonstrate an innovative approach to environmental protection, or a level of effort beyond that which is required by regulatory compliance. These success stories reflect the continued commitment of Wisconsin industry to environmental protection.

This year's award winners represent companies — both large and small — that have made significant improvements in the areas of sustainability, environmental stewardship and environmental innovation. Offering specific examples of successful programs, these nine winners demonstrate that sound environmental practices are good for Wisconsin's environment and its economy. They serve as important examples for industry.

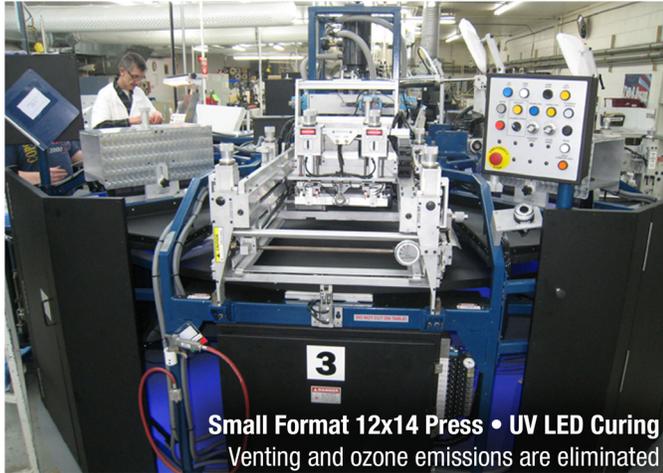
The 2016 Wisconsin Business Friend of the Environment award winners were selected from 32 nominees by an independent judging panel that included an environmental attorney and representatives from industry, the Department of Natural Resources, and the University of Wisconsin.

# WMC FOUNDATION

### WMC Foundation Sponsors



# EMPIRE SCREEN PRINTING, INC.



**Small Format 12x14 Press • UV LED Curing**  
Venting and ozone emissions are eliminated



**Onalaska, WI**

## ABOUT EMPIRE SCREEN PRINTING, INC.

Currently located on 170 acres in Onalaska, Empire Screen Printing, Inc. has expanded to over 150,000 square feet of manufacturing space where they are an industry leader in screen printing, flexography, digital printing and doming.

## 2016 BUSINESS FRIEND OF THE ENVIRONMENT

Empire Screen Printing, Inc. provides their customers with products and services that produce sustainable results and business practices, and empower their employees to continually make improvements to the process, their work environment and themselves.

With the creation of a Green Committee, Empire earned their Wisconsin Green Tier 1 Certification and created a functional Environmental Management System where objectives include the implementation of a recycling program, sustainable printing methods, equipment monitoring, EMS training and a centralized location for all environmental documentation.

Empire was recognized by Specialty Graphic Imaging Association for its efforts in creating and adopting sustainable best practices which has allowed them to set an example for other companies to follow. They continue to develop and refine their EMS program so that current and future generations of employees have a great place to work and live.

In addition to earning Green Tier and receiving SGIA and Business Friend of the Environment awards, Empire Screen Printing continues to look for ways to remain accountable to sustaining the environment, and becoming one of the first MPower champions outside of Madison's Sustain Dane program.

Through the Seven Rivers Region MPower program, Empire will join other businesses whose focus is to reduce their environmental impact, reduce cost and create a healthier, more engaging workplace and community. For these efforts, Empire Screen Printing is receiving this award.

**Established**  
1960

**Size**  
286 employees company-wide  
275 Wisconsin employees

**Website**  
[www.empirescreen.com](http://www.empirescreen.com)

**For more information about sustainability efforts, please contact:**

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