

# "CRYSTAL-LINE" DOMING



## At a glance...

- Clear, non-yellowing, polymer coating on top of a decal, giving it a 'lens look' that is resistant to UV exposure, dents, and scratches
- Uses a two-component polyurethane for superior quality
- Excellent indoor/outdoor application (UV and Salt Spray safe)
- "Automotive-grade" and "Marine-grade" for outboard motors
- Abrasion resistant dome
- Doming can be used in conjunction with embossed, giving a 3-dimensional appearance
- Will add brilliance to your decorative nameplates and decals
- Available in a wide variety of colors, materials and styles that are custom die cut to almost any shape or size
- Special shapes can be custom fit to a blueprint or product.

## DOMING:

Labels that were once two-dimensional can now stand out! Our "Crystal-Line" domed decals have a clear, non-yellowing polymer coating which will enhance your decal's appearance. It also creates a tough and scratch resistant label that is excellent for indoor and outdoor applications.

## CLASSIC DOMING:

**MINIMUM DOMING THICKNESS:**  
.060" ± .010".

**STANDARD HARDNESS:**  
30-33 Shore D at 77°F (25°C).

## CLEANABILITY:

Samples can be cleaned easily using an antistatic spray or using a tissue wiped with ethanol or isopropyl alcohol.

## WEATHER EXPOSURE:

Tested outdoors for 5+ years, with no change to the mechanical properties or aesthetic appearance (hardness, shrinkage or color).

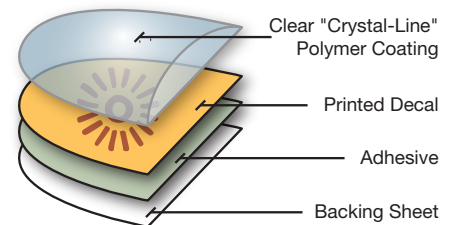
## OVEN AGING:

Oven aging is at 177°F (80°C). Temperature range is between -22 to 177°F (-30 to 80°C) with no effect on the product's mechanical properties or aesthetic appearance.

## IMPACT RESISTANCE:

Due to the hardness of the polymer coating, indentations heal completely.

*\*Information above applies to flat surface domes and cannot be placed on a curved surface*



Classic Doming • Selective Doming • Double Dome\*  
Colored Doming\* • Phosphorescent Doming\*  
Thermo-Chromic Doming\* • Fragrance Doming\*



P/N: 100055  
EM\_Doming  
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*\*May require a minimum quantity order*