



## AT A GLANCE

Our die-making department provides various die-cutting designs, from the simple to the most intricate, with accuracy, efficiency, and speed. By using the latest technologies in the industry, we have the ability to produce and deliver superior quality dies, lowering customer costs with faster turnaround times.

At Empire, our commitment is to you, the customer. We pride ourselves in being a full-service company. From design to delivery, we have the engineers and technical support needed to provide you with the most accurate results.

From thick to thin, we cut your parts with the highest degree of accuracy. Your final cut product will have a tolerance of  $\pm 0.010''$ .

- Quality dies at affordable prices
- Our laser is able to burn 30"/minute with  $\pm .002''$  accuracy on laminated hard-birch die board
- Special coating applied to die board to maintain the integrity of the die
- Computerized Easy-Bender bends steel rule for precision and consistency, from cavity to cavity
- Quick turnaround times for all dies

We accept the following file formats:



### DIFFERENT RULE TYPES AND HEIGHTS AVAILABLE

- Perforation
- Crease
- Kiss-cut
- Die-cut

For more information on custom die-making orders and online services, please contact our die-making department:

Steve Nelson  
(608) 783-3301

Upload your file and email it to:  
steven@empirescreen.com

